

IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended) A door for a refrigerator ~~which is composed of a door panel made of metal, comprising:~~

an inner panel combined with the a door panel[[,]]; and

a door cap fitting into the door panel and the inner panel in an upper portion[[,]]; and

a handle fitting into the door panel and the inner panel in a bottom portion, the door for the refrigerator having a heat insulating foam material injected inside, ~~the door for refrigerator comprising: wherein~~

draw forming is provided at a position near to an edge of at least either side of the door panel at a position away from the edge at approximately between 4 and 16% of a full width of the door panel such that a metal sheet for keeping the door panel from warping or getting uneven is not required.

metal
sheet
for
sags
15%
full width
of door
panel

Claim 2 (Canceled)

Claim 3 (Currently Amended) The refrigerator door ~~for refrigerator~~ of claim 1, wherein the draw forming is provided in such a manner as to push the door panel outwards to form a convexity at a center portion of the door panel.

Claim 4 (Currently Amended) The refrigerator door ~~for refrigerator~~ of claim 1, wherein the door panel has a two-tone color, and ~~wherein~~ the draw forming is provided on a boundary of colors.

Claim 5 (Currently Amended) A door for a refrigerator having a heat insulating foam material injected therein ~~which is composed of a door panel made of metal, the door comprising:~~

a draw-formed door panel;

an inner panel combined with the draw-formed door panel[[,]]:

a door cap fitting into the draw-formed door panel and the inner panel in an upper portion[[,]]: and

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a handle fitting into the draw-formed door panel and the inner panel in a bottom portion, wherein the door for refrigerator having a heat insulating foam material injected inside, the door for refrigerator comprising:

draw forming in the draw-formed door is provided at a position away from the edge at approximately between 4 and 16% of a full width of the draw-formed door panel such that a metal sheet for keeping the door panel from warping or getting uneven is not required, at a given position of the door panel; wherein the draw-formed door panel has a two-tone color, and wherein the draw forming is provided on a boundary of colors.

Claim 6 (Currently Amended) The refrigerator door ~~for refrigerator of claims 4 or 5,~~ further comprising:

a gradation portion provided in the two-tone color;

wherein the draw forming is provided on the gradation portion.

Claim 7 (Currently Amended) The refrigerator door ~~for refrigerator of claim~~ claims 4 or 5, wherein the boundary of the colors is provided close to a center portion of the draw forming.

Claim 8 (Currently Amended) A method of producing a door for a refrigerator which is composed of ~~a door panel made of metal~~, an inner panel combined with the door panel, a door cap fitting into the door panel and the inner panel in an upper portion, and a handle fitting into the door panel and the inner panel in a bottom portion, the door for refrigerator having a heat insulating foam material injected inside, the method of producing the door for the refrigerator comprising:

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providing draw forming the door panel at a position away from the edge at approximately between 4 and 16% of a full width of the door panel such that a metal sheet for keeping the door panel from warping or getting uneven is not required near to an edge of at least either side of the door panel.

Claim 9 (Currently Amended) A method of producing a door for a refrigerator which is composed of ~~a door panel made of metal~~, an inner panel combined with the door panel, a door cap fitting into the door panel and the inner panel in an upper portion, and a handle fitting into the door panel and the inner panel in a bottom portion, the door for refrigerator having a heat insulating foam material injected inside, the method of producing the door for the refrigerator comprising:

providing draw forming the door panel at a given position away from the edge at approximately between 4 and 16% of a full width of the door panel such that a metal sheet for keeping the door panel from warping or getting uneven is not required of the door panel,

coloring the door panel in two-tone color, and

providing the draw forming on a boundary of colors.